



ABRA MAX IL 45
PRODUCT CODE – AB 45110

TECHNICAL SPECIFICATIONS

PROPERTIES	TEST METHOD	VALUES	TEST METHOD	VALUES
		FPS UNITS		FPS UNITS
SPECIFIC GRAVITY	DIN 53508	1.10±0.05	ASTM D297	1.10 ±0.05
HARDNESS	DIN 53505	45 ± 5 Sh A	ASTM D2240	45 ± 5 Sh A
TENSILE STRENGTH (min)	DIN 53504	2137 PSI	ASTM D412	150 kg/cm 2
ELONGATION AT BREAK (min)	DIN 53504	600 %	ASTM D412	600 %
COMPRESSION SET (70°C/24 hrs/25% compression) (max)	DIN 53517	30 %	ASTM D395 METHOD B	30 %
ABRASION RESISTANCE (max)	DIN 53516	120 mm3	ASTM D5963	120 mm3
TEAR RESISTANCE (Angular) min	DIN 53515	168 Lbs/Inch	ASTM D624	30 Kg/cm
CHANGE IN PROPERTIES AFTER HEAT AGEING FOR (72 hrs. AT 70 °C)			ASTM D573	
--- HARDNESS (Pts)		+ 5 (Max)		+ 5 (Max)
--- TENSILE STRENGTH (%)		+ 10 / - 15		+ 10 / - 15
--- ELONGATION AT BREAK (%)		+ 10 / - 25		+ 10 / - 25
VOLUME SWELL : AT 70°C FOR 72 HRS			ASTM D 471	
IN IRM OIL NO.901		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.902		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.903		NOT RECOMMENDED		NOT RECOMMENDED
CHEMICAL RESISTANCE				
--- OZONE		FAIR	ASTM D 1149	FAIR
--- DILUTE ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED
--- CONCENTRATED ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED
--- OILS		NOT RECOMMENDED		NOT RECOMMENDED
--- SOLVENTS		NOT RECOMMENDED		NOT RECOMMENDED
TEMPERATURE RANGE		-30° to + 70° C		-30 ° to + 70° C
COLOR		TOP LAYER – RED MIDDLE LAYER - ORANGE		
BONDING LAYER		BOTTOM LAYER –GREY CN BONDING LAYER		

Note: All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.*