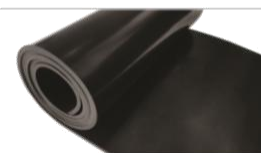


Abra-Tuff 65

PRODUCT CODE – Abra-Tuff 65



TECHNICAL SPECIFICATIONS

| PROPERTIES | TEST METHOD | VALUES FPS UNITS | TEST METHOD | VALUES FPS UNITS |
|--|-------------|-------------------------------|-----------------------|-------------------------------|
| SPECIFIC GRAVITY | DIN 53508 | 1.17±0.05 | ASTM D297 | 1.17 ±0.05 |
| HARDNESS | DIN 53505 | 60 ± 5 Sh A | ASTM D2240 | 60 ± 5 Sh A |
| TENSILE STRENGTH (min) | DIN 53504 | 1777 PSI | ASTM D412 | 125 kg/cm 2 |
| ELONGATION AT BREAK (min) | DIN 53504 | 450% | ASTM D412 | 450 % |
| ABRASION RESISTANCE (max) | DIN 53516 | 140 mm ³ (10 N) | ASTM D5963 | 140 mm ³ (10 N) |
| COMPRESSION SET (70°C/24 hrs/25% compression) (max) | DIN 53517 | 30 % | ASTM D395 METHOD B | 30 % |
| TEAR RESISTANCE (Angular) min | DIN 53515 | 168 Lbs/Inch | ASTM D624 | 30 Kg/cm |
| CHANGE IN PROPERTIES AFTER | | | | |
| HEAT AGEING FOR (72 hrs. AT 70 °C) | | | ASTM D573 | |
| --- HARDNESS (Pts) | | + 5 (Max) | | + 5 (Max) |
| --- TENSILE STRENGTH (%) | | +10/-25 | | +10 /- 25 |
| --- ELONGATION AT BREAK (%) | | +10/-25 | | +10 /- 25 |
| VOLUME SWELL : AT 70°C FOR 72 HRS | | | ASTM D 471 | |
| IN IRM OIL NO.901 | | NOT RECOMMENDED | | NOT RECOMMENDED |
| IN IRM OIL NO.902 | | NOT RECOMMENDED | | NOT RECOMMENDED |
| IN IRM OIL NO.903 | | NOT RECOMMENDED | | NOT RECOMMENDED |
| CHEMICAL RESISTANCE | | | | |
| --- OZONE | | FAIR | ASTM D 1149 | FAIR |
| --- DILUTE ACIDS AND BASES | | NOT RECOMMENDED | | NOT RECOMMENDED |
| --- CONCENTRATED ACIDS AND BASES | | NOT RECOMMENDED | | NOT RECOMMENDED |
| --- OILS | | NOT RECOMMENDED | | NOT RECOMMENDED |
| --- SOLVENTS | | NOT RECOMMENDED | | NOT RECOMMENDED |
| TEMPERATURE RANGE | | -30° to + 70° C | | -30 ° to + 70° C |
| COLOR | | BLACK | | BLACK |

Note: All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.*

